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Procedure Description

Procedure Text

NOTE: This document is designed to be used online．You are responsible to use only the "Production" version online.

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IMPORTANT NOTICE: The Federal Aviation Administration requires certification that packages shipped by air do not contain explosives, hazardous materials, incendiaries or other destructive devices．Therefore, just prior to sealing the carton, you must inspect its contents to confirm that it contains only parts specified on the IBM bill of materials. If the contents meet specifications, then seal the carton with IBM logo tape or another tamper evident indicator specified on the bill of materials. The logo tape or tamper evident seal will indicate that the carton can be certified to meet FAA standards for air shipment. If you discover parts or devices that appear suspicious (whether or not potentially explosive), carefully secure the carton on the line and notify IBM management promptly.

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- Information contained in this document is for reference purposes only．

- Process and Part Numbers may vary in each manufacturing location．

- Refer to local site procedures and Bill of Materials for any substitutions．

- No deviation is to be made to the overall assembly without prior written approval from the responsible Packaging Engineer．

Table of Contents

Section 1 - Applicable Systems, MTM Table

These packaging instructions apply to the following machine types：

Server
8849, 4364, 4365, 4366

Section 2 - Unit Packaging

1.1 - Assemble carton 25P1045 and tape the bottom flaps shut as shown．
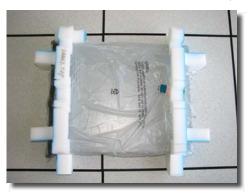
1.2 - Place bag 37L7937 onto the unit.

1.3 - Fold bag over, and seal bag closed with 06P6550 padlock label. (illustrated below).

1.4 - Remove labels from the printer and apply one carton label to the long side (length) panel using the tick mark provided. Align the bottom of the carton label with the bottom edge of the tick mark. With the carton on its side and while facing the length panel with label (just applied), apply second carton label to the adjacent short side (width) panel to the immediate right. Align the bottom of the carton label with the bottom edge of the tick mark. Orient the carton so its opening faces upwards.

1.5 - Place front cushion 39M6432 on the front of system.

1.6 - Place rear cushion 39M6433 on the rear of system. Note the cut-outs of cushions on right side of unit.

1.7 - Place cushioned system into the center of carton box.

1.8 - Insert fillers 39Y9877 on both sides of unit with cut-out lining up on one side with cushions as shown.

1.9 - Add accessories into filler compartment.

1.10 - Place the rail kit into the recessed area of cushion set as shown.

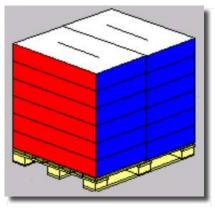Note: Do not place shipgroup components in the empty space between the system and carton.

1.11 - Close flaps and seal carton as shown using IBM logo tape.

Section 3 - Manufacturing Palletization

3.1 - Place up to 12 systems on a full size pallet (6038887) in even quantities.

3.2 - Secure load to pallet utilizing "Best of Breed" palletization methods. See 92F6168 - "Best of Breed" Pallet Unitization or QMX document P-04146.

3.3 - Place two pallet labels (33G6283) on the front and left sides of the pallet load.

Section 4 - Distribution

NOTE: All units will be received into Distribution as indicated above in Section 3, Manufacturing Palletization, and are approved to be stacked 4 pallets high.

4.1 - Secure load to pallet (or half pallet) utilizing "Best of Breed" palletization methods.   See 92F6168 - "Best of Breed" Pallet Unitization or QMX document P-04146. Use pallet configuration table provided below to determine pallet and empty box usage.

Quantity	Half Pallet	Full Pallet	Empty Box w/ label
1-5	X		
6		X	
7		X	1
8		X	
9		X	1
10		X	
11		X	1
12		X	

4.2 - Label load for shipment as necessary.

Section 5 - Materials Listing (BOM)

Refer to BOM in PM for current BOM listing and BOM structure.

WW Common Parts BOM - 39M6299

Part Number	Description	Qty
25P1045	eServer Carton	1
39M6432	Fabricated Front Cushion	1
39M6433	Fabricated Rear Cushion	1
39Y9877	Dividers	2
37L7937	Bag (Geo dependant, refer to BOM for detail)	1
33G9780	Label	2
06P6550*	Padlock Label	1
74F5698 or 74F5699	IBM Logo Tape	as needed

* Indicates part number not on WW common parts, but in appropriate Local BOM.

References

Document Type	Document Number	Document Name

Document Management

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Previous Versions			
1	Vincent CJ Chang/Taiwan/IBM	八月-03-2005	Part numbers update.
0	Vincent CJ Chang/Taiwan/IBM	六月-30-2005	Initial Version

Long Description

Edits to this Revision

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Approval Information

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